Work Order ID 51537

August 25, 2009 1:35:53 PM

Item ID:

D2745

Revision ID: В

Item Name:

Start Date:

Bushing 8/28/09

QC:

Required Date: 9/11/09



Accept



Setup Start



Stop

Start Qty: 70.00

Req'd Qty: 70.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 09-8-25 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/ Work Center ID **Operation**

Description

Set Up/ **Run Hours**

Draw Number Draw Rev.

Accept Plan Code Qty

Reject Qty

Reject Insp. Number Stamp

Draw Nor

Revision Nbr

D2745

Rev B

100

Hardinge CNC LATHE SMALL

Hardinge

Hardinge CNC Lathe Small

Memo

1-Turn as per Dwg D25151 2-Deburr

0.00

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

120

QC8- Inspect parts - second check

0.00

0.00

JL 09/09/21

QC

Quality Control

Memo

Dart Ae	rospace	e Ltd							, ,	
W/O:			W	ORK ORDER CHANGE	S				•	
DATE STEP		PRO	CEDURE CH	ANGE	By Date Qty			Approval Chief Eng / Prod Mgr Approval QC Inspector		
						· · · · · · · · · · · · · · · · · · ·				
Part No	•	PAR #:	Fault Cat	tegory:	NCR: Yes	No DQ	A:	Date:		
	R	esolution:	Dispositi	ion:	QA: N/C Closed: Date:					
NCR:		V	VORK ORI	DER NON-CONFORMA	NCE (NC	R)				
DATE STEP		Description of NC Section A	Corrective Action Se Initial Action Description Chief Eng Chief Eng		n B Sign Date	& Sect	cation ion C	Approval Chief Eng	Approval QC Inspector	
				1						

NOTE: Date & initial all entries

Work Order ID 51537

August 25, 2009 1:35:53 PM

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D2745

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Item Name:

Start Date:

Bushing 8/28/09

QC:

Start Qty: 70.00 Required Date: 9/11/09

Req'd Qty: 70.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Accept

SPC (Y/N): Date:

Sequence ID/ **Work Center ID**

130

Packaging

Packaging

140

Quality Control

Operation Description

Identify as per dwg & Stock Location:

Memo

Memo

0.00

0.00

Set Up/

Run Hours

QC21- Final Inspection - Work Order Release

0.00

0.00

Setup Start

Stop



Cust Item ID:

Customer:

Draw

Number

Date:

Date:

Draw

Rev.

Plan

Code

Run

Start

Stop



Reject

Reject

Qty Qty

Accept

Insp. Number Stamp

ng 69/21 H)

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	ES			-	· ·	r
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			By Date Qty Chief Eng / Prod Mgr QC Inspector Chief Eng / Prod Mgr QC Inspector							
7.					:					
Part No	:	PAR #:	PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr Approval Chief Eng Approval Chief Eng Approval Chief Eng Ch							
	Re	esolution:	Disposition	:	QA:	N/C C	osed:		Date: _	1.7.
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCF	₹)	7		
		Description of NC		Corrective Action Section	tion B		Verific	ration	Approval	Approval
Part No:	STEP						🕻 Secti			
-4-										
							:			

NOTE: Date & initial all entries

Picklist Print

August 25, 2009 1:35:53 PM

Work Order ID: 51537

Parent Item:

D2745RevB

Parent Item Name: Bushing

Comments:

Component Item ID/ Replacement Miltem Name Item ID Pu	fg/ rch

Purchased

M303R0.750

303 Round Bar 0.750



Start Date: 8/28/09

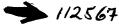
Start Qty: 70.00

Required Date: 9/11/09

Required Qty: 70.00

Remaining Date Bin Primary Last Route Unit of Qty on Qty Status Measure Hand Location Seq ID Qty To Pick Issued Issued Location No 100 70.9701 7.0663

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	70.9701		
107077	0		
107857	18.49		
108220	10.69		
108877	14.41		
110166	10.16		
110680	9.29		
111323	7.9301		
•			_



7.0663 DT 8/09/19

Dart Aerospace Ltd

	-								-
W/O:			W	ORK ORDER CHANG	ES				١
DATE	STEP	PF	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									1
72			PAR #: Fault Category: NCR: Yes No DQA: Date: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR)						
Part No	:	PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr Approval Chief Eng / Prod Mgr Date: Date: Date: WORK ORDER NON-CONFORMANCE (NCR) Description of NC Corrective Action Section B Section A Initial Action Description Sign & Section College Eng OC Inspector Col							
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCF	R)			
DATE	OTED	Description of NC	Corrective Action S			Verific	ation	Annroval	Approval
DATE	STEP								QC Inspector
	į								

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 51537
Description:	Part Number: D2745
Inspection Dwg: Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

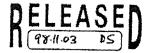
Drawing	Actual		Baiast	Method of	Comments	
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
Ø0.750	± 0,010	0.7465				
00.560	±0,010	0,560		٠		
\$0.375 \$0.472	+0,00	0.376	1			
00.472	+000	0.472				
0,030×20°	to,010/1/2°	0.03x2°	V ,			
1.020	±0,010	1.019	/ ,			
0,060	±0,010	0,061				
0.400	±0,010	0.397	/			
0,060	±0,010	0.062	/			
R01005	+0,005/-0,000	0.010	/			
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		a ³				

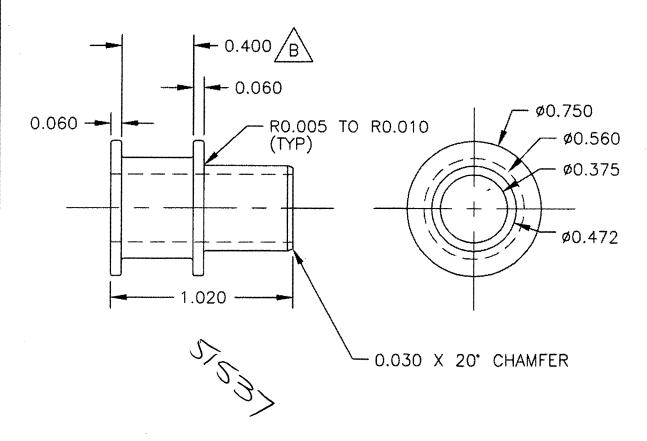
Measured by:	SIE	Audited by:	ント	Prototype Approval:	N/A
Date:	09/09/29	Date:	09/09/21	Date:	N/A

Rev	Date	Change	Revised by Approved
Α		New Issue	KJ/JLM



DESIGN DRAWN BY		DRAWN BY		AEROSPAC		USA, INC.		
	CHEC	ED H	APPROVED E	DRAWING NO.		SH	REV. B	
	DATE			TITLE			SCALE	
	98.1	0.23		BUSHING			2:1	
	Α		98.04.16	NEW ISSU	JΕ			
	В		98.10.23	DIM 0.40	0 WAS 0.380		***************************************	





MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RADIUS ALL INSIDE EDGES 0.005 TO 0.010

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

ALL DIMENSIONS ARE IN INCHES